



15621

SP-C1

| REF | PART NO. | QTY | DESCRIPTION            | SEE SEC.    | NOTES  |
|-----|----------|-----|------------------------|-------------|--|
| 1   | 854635   | 1   | Lower gear             |             | Ratio 1.61:1   |
|     | 3803154  | 1   | Lower gear, exch, exch |             | Ratio 1.61:1   |
| 2   | 854042   | 1   | • Gear housing         |             |  |
| 3   | 854044   | 1   | • • Bearing housing    |             |  |
| 4   | 852644   | 1   | • • Check valve        |             |  |
| 5   | 852643   | 2   | • • Attaching plate    |             |  |
| 6   | 948338   | 6   | • • Blind rivet        |             |  |
| 7   | 854040   | 1   | • Fin                  |             |  |
| 8   | 959440   | 1   | • Hex. socket screw    |             |  |
| 9   | 872050   | 1   | • Gear set             |             | Ratio 1.61:1   |
| 10  | 948407   | 2   | • • Spring pin         |             |  |
| 11  | 854889   | 1   | • Countershaft         |             |  |
| 12  | 183374   | 1   | • Ball bearing         |             |  |
| 13  | 941832   | X   | • Shim                 |             | TH=0.05mm  |
|     | 941833   | X   | • Shim                 |             | TH=0,20mm  |
| 14  | 832191   | 1   | • Gasket               |             | Included in gasket kit.                              |
| 15  | 11072    | 1   | • Roller bearing       |             |  |
| 16  | 897387   | 1   | • Tensioning ring      |             |  |
| 17  | 944970   | X   | • Shim                 |             | TH=1,60mm  |
| 18  | 944522   | X   | • Shim                 |             | TH=0.05mm  |
|     | 42981    | X   | • Shim                 |             | TH=0.10mm  |
|     | 42980    | X   | • Shim                 |             | TH=0.35mm  |
|     | 968057   | X   | • Shim                 |             | TH=0,20mm  |
| 19  | 969071   | 1   | • Round nut            |             | Included in gasket kit.                              |
| 20  | 183497   | 1   | • Needle bearing       |             |  |
| 21  | 854300   | 1   | • Nut                  |             | Included in gasket kit.                              |
| 22  | 854657   | 1   | • Propeller shaft      |             |  |
| 23  | 183390   | 1   | • Needle roller bushin |             |  |
| 24  | 832548   | 1   | • Pump rotor           |             |  |
| 25  | 914474   | 1   | • Snap ring            |             | Included in gasket kit.                              |
| 26  | 854541   | 1   | • Ball bearing         |             |  |
| 27  | 944561   | X   | • Shim                 |             | TH=0.05mm  |
|     | 944562   | X   | • Shim                 |             | TH=0.10mm  |
|     | 851767   | X   | • Shim                 |             | TH=0,20mm  |
| 28  | 832725   | 1   | • Thrust ring          |             |  |
| 29  | 953449   | 6   | • Stud                 |             |  |
| 30  | 955825   | 6   | • Hexagon nut          |             |  |
| 31  | 969073   | 1   | • Round nut            |             |  |
| 32  | 925261   | 2   | • O-ring               |             | Included in gasket kit.                              |
| 33  | 897426   | 2   | • Sealing ring         |             | Included in gasket kit.                              |
| 34  | 941812   | 2   | • Hex. socket screw    |             |  |
| 35  | 875815   | 1   | • Zinc ring kit        |             |  |
| 36  | 941809   | 2   | • • Hex. socket screw  |             |  |
| 37  | 872082   | 1   | • Line cutter          |             |  |
| 38  | 854045   | 1   | • Spinner              |             |  |
| 39  | 850888   | 1   | • Plastic washer       |             |  |
| 40  | 850889   | 1   | • Screw                |             |  |
| 41  | 839354   | 1   | • Plug                 |             |  |
| 42  | 955974   | 1   | • O-ring               |             | Included in gasket kit.                              |
| 43  | 814482   | 1   | • Oil strainer         |             |  |
| 44  | 854553   | 1   | Splined sleeve         |             | Included in complete drive.                          |
|     |          |     | • Bulletin P-44-1-6    | P-44-1-6-EN | Lower Gear Unit                                      |
| 45  | 941810   | 4   | Hex. socket screw      |             | Included in gasket kit., Included in complete drive. |
| 46  | 853095   | 4   | Washer                 |             | Included in complete drive.                          |
| 47  | 925256   | 1   | O-ring                 |             | Included in gasket kit., Included in complete drive. |
| 48  | 876137   | 1   | Magnesium kit          |             | To be used in fresh-water.                           |
| 49  | 941809   | 2   | • Hex. socket screw    |             |  |
| 50  | 876268   | 1   | Gasket kit, lower gear |             | See group 99   |